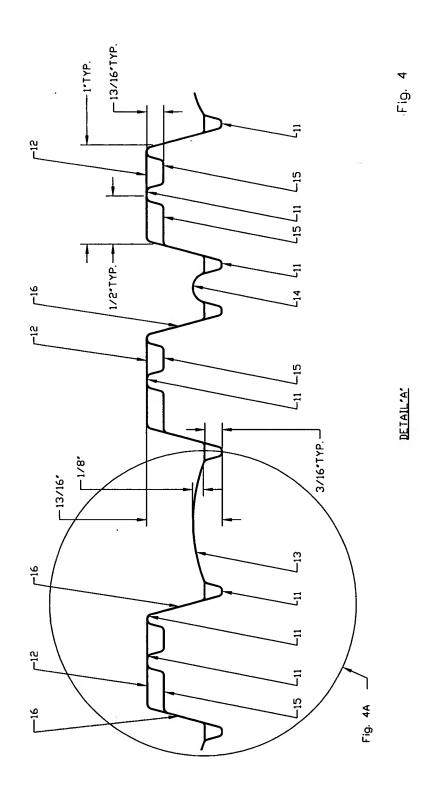


Fig. 3



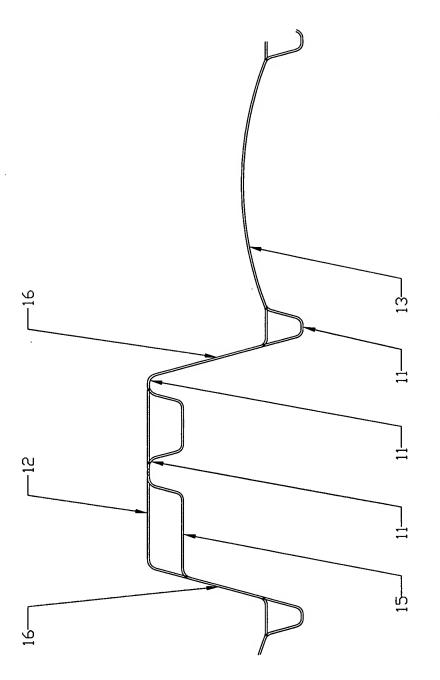
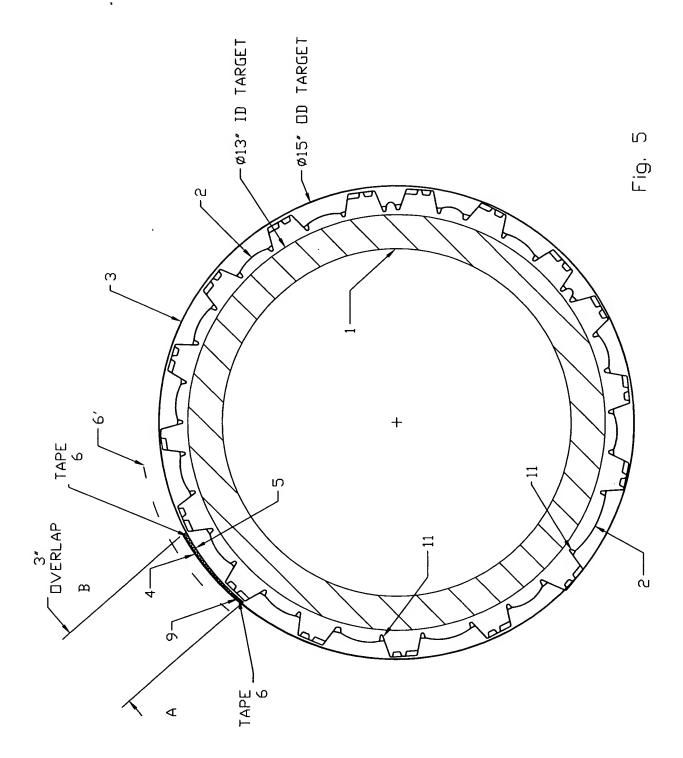
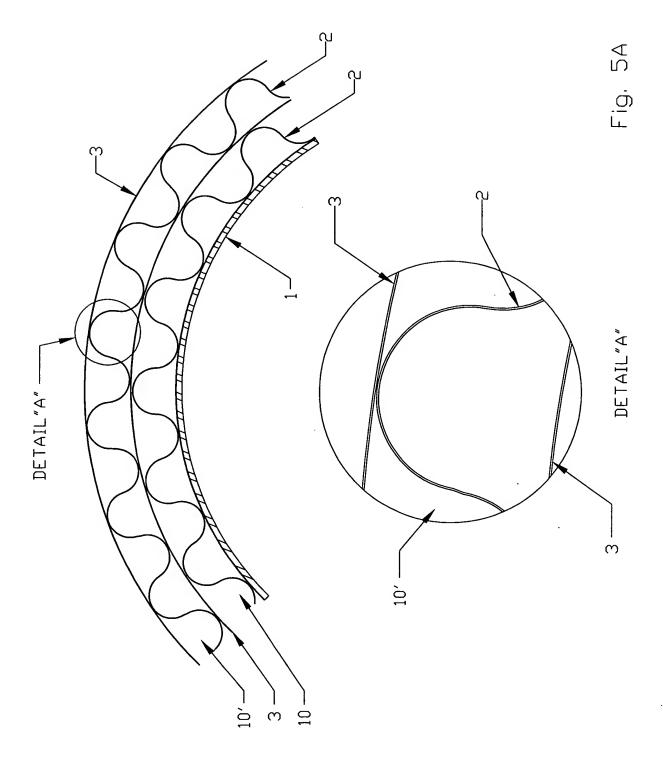
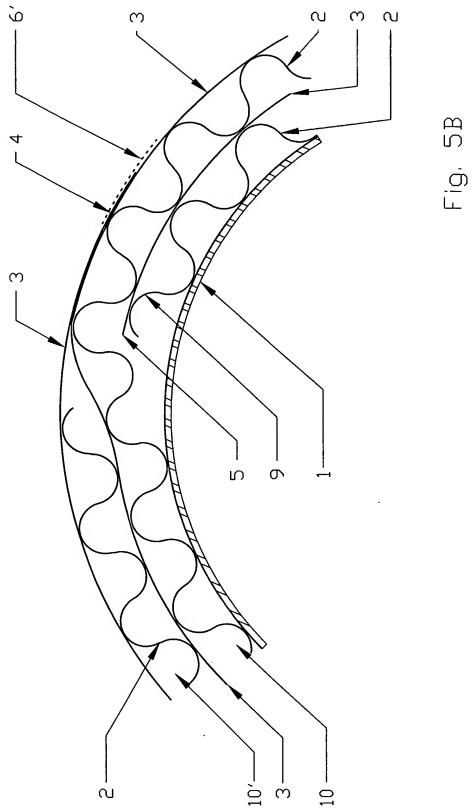


Fig. 4A







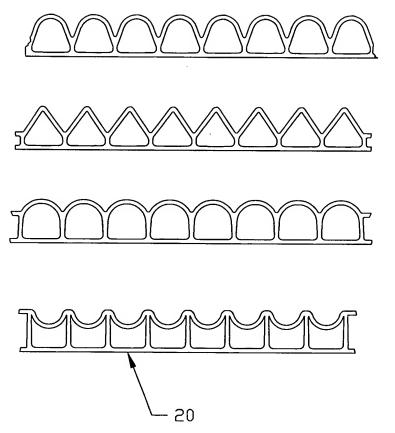


Fig. 6A

Fig. 6

TO SHOW SEGMENTS

			_		_			,				_			_			
Δ [inch]								(4&3)	(3&3)	(3&3&3)		(3&3)	(3&3)	(4&3)	(3&3&3&3)	(3&3&3&3&3&3)	(3&3&3&3&3&3&3)	
				1 1/2	1	3	4 1/2	3	2	9	6	ε	9	9	2	12	18	21
Actual OD [inch]			4 1/2	2	5 1/4	6 1/5	7 2/3	8 3/2	10 5/6	12 3/4	15 3/5	16 5/9	18 1/2	20 3/8	22 3/5	26 3/7	32 1/7	38 5/6
A to B [inch]			14	15 1/2	16 1/2	19 1/2	54	22	34	40	49	52	89	64	7.1	83	101	122
Insulair TM	Target Circumference [inch]	Actual	13.35	14.92	15.92	19.04	23.56	26.31	33.38	39.66	47.91	51.05	27.33	63.62	06.69	82.47	101.32	120.17
		Target	13 3/8	15	16	19	23 1/2	26 1/2	33 1/2	39 1/2	48 1/2	51 1/2	57 1/2	63 1/2	70 1/2	82 1/2	101	120 1/2
	OD Target [inch]		4 1/4	4 3/4	5 1/16	91/1 9	7 1/2	8/8	10 5/8	12 5/8	15 1/4	16 1/4	18 1/4	20 1/4	22 1/4	26 1/4	32 1/4	38 1/4
	OD Min [inch]		4 1/8	4 5/8	5	9	7 1/4	8 1/4	10 3/8	12 1/2	14 1/2	15 3/4	14 3/4	19 3/4	21 3/4	25 3/4	31 3/4	37 3/4
Pipe OD [inch]			2 3/8	2 7/8	3 1/2	4 1/2	5 9/16	9/9	8 2/8	10 3/4	12 3/4	14	16	18	20	24	30	36
Pipe [inch]			2	2112	က	4	5	9	8	10	12	14	16	18	20	24	30	36

Fig. 7